

Compression Fittings

Applications:

- for use with copper, aluminum and Parflex thermoplastic tubing
- not recommended for steel tubing or applications using gaseous media

Features:

- no flaring, soldering or other preparation of tubing necessary to assemble
- manufactured for connection to low and medium pressure tubing connection work where excessive vibration or tube movement is not involved
- Underwriter's Laboratories listed for flammable liquid
- Compression fittings meet functional requirements of SAE J-512 and ASA.

Assembly Instructions:

1. Slide nut, then sleeve onto tubing. The thread end of the nut must face outward.
2. Insert the tube into the fitting. Be sure the tube is bottomed on the fitting shoulder.
3. Assemble nut to body, than tighten hand-tight. Then follow the number of wrench turns as indicated in the table below.

Fitting Size	Tube OD	Tube Wall	Turns required to seal from hand-tight		PSI @ 73°F (23°C)
			60C Series with soft metal tubing	60PT Series with thermoplastic tubing	
2"	1/8"	.030	1¼	-	400
3"	3/16"	.030	1¼	-	400
4"	1/4"	.030	1¼	2	300
5"	5/16"	.032	1¼	2	300
6"	3/8"	.032	2¼	2	200
8"	1/2"	.032	2¼	2	200
10"	5/8"	.035	2¼	2	150
12"	3/4"	.035	2¼	2	100
14"	7/8"	.035	2¼	-	75

Male Connectors

Feature:

- reference SAE 060102 BA

Tube Size	Pipe Thread	Brass Part #
1/8"	1/8"	68C-0202
3/16"	1/8"	68C-0302
	1/4"	68C-0304
1/4"	1/8"	68C-0402
	1/4"	68C-0404
	3/8"	68C-0406
5/16"	1/2"	68C-0408
	1/8"	68C-0502
	1/4"	68C-0504
3/8"	1/8"	68C-0602
	1/4"	68C-0604
	3/8"	68C-0606
	1/2"	68C-0608
7/16"	1/4"	68C-0704
1/2"	1/4"	68C-0804
	3/8"	68C-0806
	1/2"	68C-0808
5/8"	3/8"	68C-1006
	1/2"	68C-1008
	3/4"	68C-1012
3/4"	1/2"	68C-1208
	3/4"	68C-1212
7/8"	3/4"	68C-1412

